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 10.3.1 The process which allows for a 90 degree screw head to fit flush with the metal surface is called counter-sinking. 10.3.2 The feed of a sensitive drilling machine is transmitted by a gear-

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 3.1.4 Transition fit is a fit in which the shaft may be slightly larger or smaller in diameter than the hole and still remain within limits. (4 x 1) (4) 3.2 Minimum allowance = smallest hole size – largest shaft size = (30 - 0,015) – (30 - 0,025) = 0,01 mm (3) [7]

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 QUESTION 1: WELDING, COMPUTER AIDED DRAUGHTING, FASTENERS AND FITTINGS 1.1 Name THREE welding processes you can use to join metal. (3) 1.2 Name the types of welded joints shown in FIGURE 1. Write only the answer next to the question number (1.2.1–1.2.4) on the ANSWER SHEET.

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